

The banner features a dark blue background with technical imagery. On the left is a glowing orange and red sphere. In the center, there are faint, overlapping images of a US dollar bill and a mechanical engine. On the right, a bright light source creates a lens flare effect. The text "Engine Combustion Network" is prominently displayed in the center in a bold, white, sans-serif font.

Engine Combustion Network

Topic 3: High-speed mixing measurements

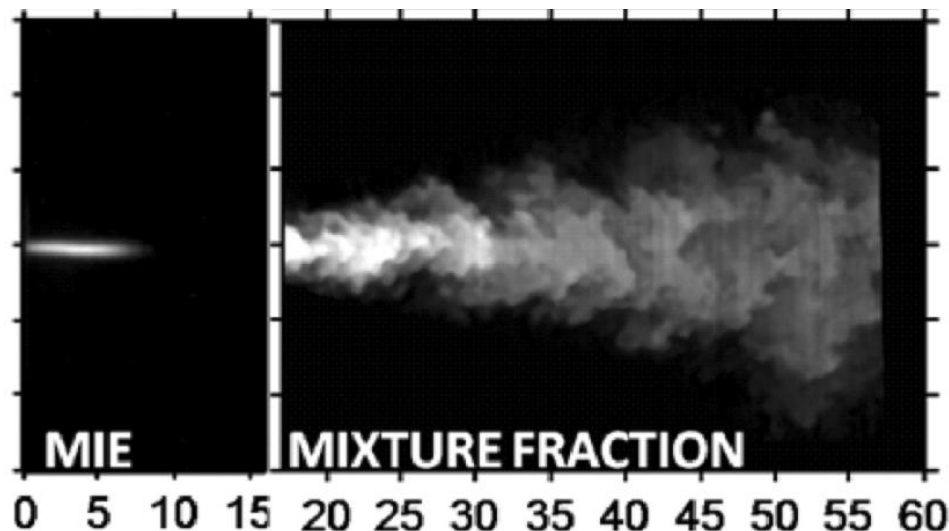
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Fifth Workshop of the Engine Combustion Network,
Detroit, Michigan, March 2017

- ❖ Motivation and previous work
- ❖ High-speed Rayleigh scatter laser and imaging systems
- ❖ Spray vessel and injection system
- ❖ Rayleigh scatter advanced image processing
- ❖ Quantitative mixing measurements
- ❖ Summary and future work



- ❖ Mixture preparation is considered the back-bone of combustion
- ❖ Mixing experiments are difficult under relevant thermodynamic and injection conditions like Spray A
- ❖ Mixing measurements at Spray A have been performed at Sandia a few years back
 - But transient information has been lacking mainly due to equipment limitations
 - Other issues effectively limited the optical resolution of the system
- ❖ Despite these limitations, this dataset has been used extensively for model validation beyond the thermal engine application boundaries
- ❖ New equipment such as high-speed lasers or imaging systems can extend experimental capabilities for mixing measurements under relevant conditions
 - Transient mixing field is a preliminary step towards predicting ignition
 - Variance quantification is another important parameter to turbulence modeling



Pickett et al. SAE Int. J. Engines 2011

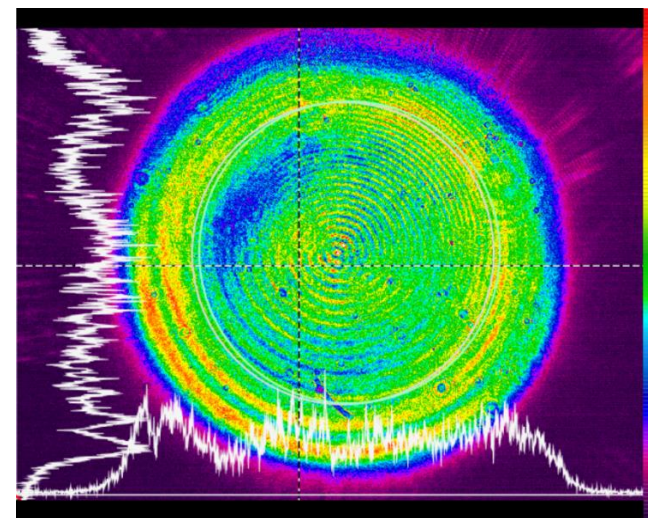


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- ❖ High repetition rate seed laser followed by three multi-pass amplification stages
 - Q-switched diode-pumped Nd-YAG seed laser operated at 100 kHz
 - Diode-pumped resonators with 2 and 5 mm diameter rods for the first two stages (Nd-YAG)
 - Final stage uses 10 mm rods in two legs to reduce beam energy on amplifiers
 - Over 70 mJ/pulse capabilities (7 kW)
- ❖ Relay imaging of the beam and spatial filtering done throughout the laser path
- ❖ KTP crystal used on both legs for harmonic generation (532 nm)
 - Single leg pulse energy was enough
 - Relay imaged to sheet-forming optics
 - 20-mm wide laser sheet (approx. 15 to 35 mm from the injector)

Parameter	Quantity
Frequency	100 kHz
Burst duration	5 ms
Pulse width	4 – 8 ns
Wavelength	532 nm
Pulse energy	15 mJ
Polarization	Horizontal

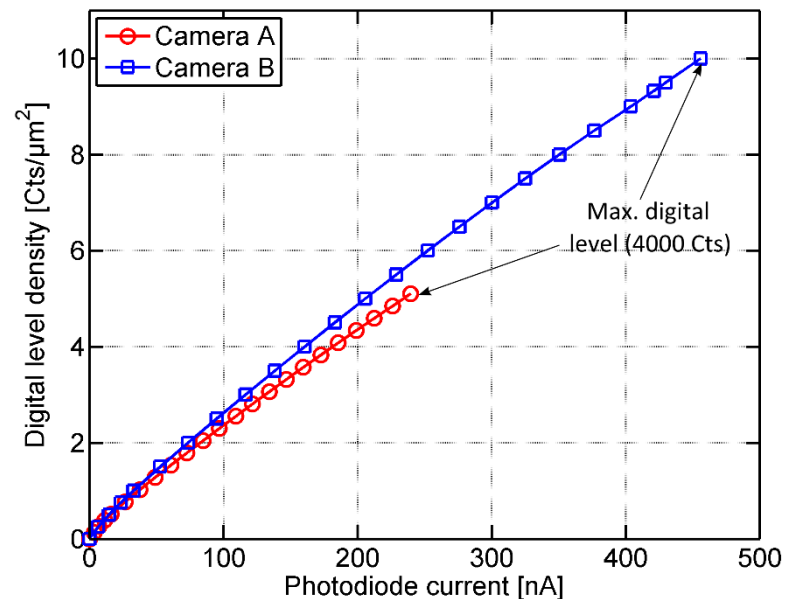


*Laser design team: Scott Bisson,
Brian Patterson and Jonathan Frank*



- ❖ The design and development of a high-speed imaging system was investigated
 - But CMOS-based high-speed cameras evolve too quickly to justify designing and building a specific imaging system
- ❖ The selected camera features higher light sensitivity and smaller pixels than the competition
- ❖ Raw images are corrected for intensity linearity and lens vignetting for accurate signal quantification prior to post-processing

Parameter	Quantity
Framerate	100 kfps
Resolution	384 x 264 pix ²
Camera lens	58 mm – f/1.2
Close-up lens	2 diopters
Scale factor	78 $\mu\text{m}/\text{pix}$
Spectral filter	532 nm (BP 10 nm)



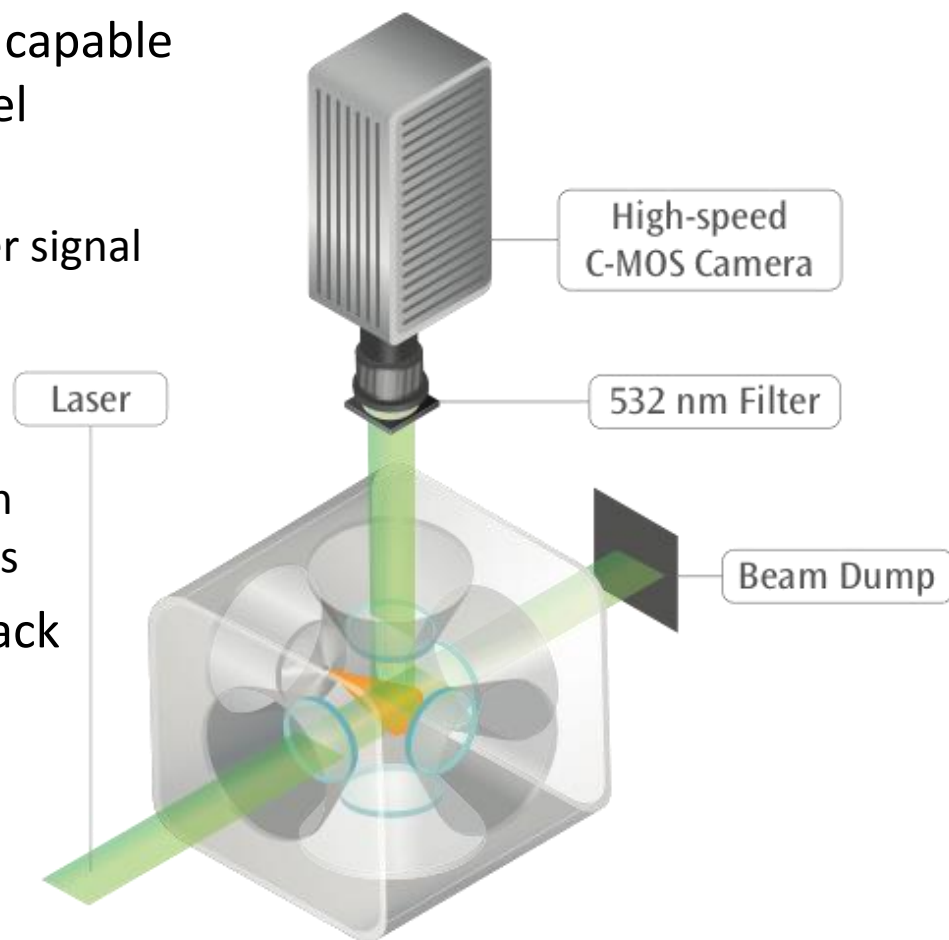
- ❖ Camera mounted perpendicular to the jet to acquire Rayleigh scattered signal through the top-mounted optical access of the vessel
- ❖ Heat-shielding and liquid cooling system were implemented to keep the lens cooled to avoid thermal stress and image deformation



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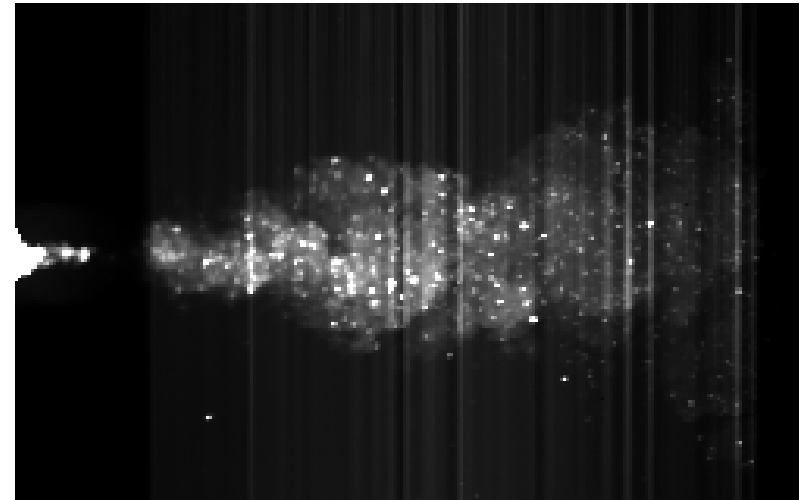


- ❖ High-temperature and high-pressure capable optically-accessible combustion vessel
 - 35 MPa – 1800 K peak conditions
 - Sapphire window for Rayleigh scatter signal acquisition
 - Fused-silica window slits for laser input and output
 - Recessed and baffled window design with AR-coating to reduce reflections
- ❖ Vessel surfaces coated with matte black paint to minimize surface reflections
- ❖ Spray A inert conditions were tested:
 - Ambient temperature: 900 K
 - Ambient pressure: 6.0 MPa
 - Environment composition: 90 % N₂, 6 % CO₂, and 4 % H₂O, 0 % O₂
 - Spray A injector (serial # 210370) at 150 Mpa, 1.5 ms injection duration





- ❖ Rayleigh scatter imaging aims at quantifying molecules, and is dependent to the sixth order on particle size
- ❖ Liquid droplets or particles in the ambient or fuel will contaminate the signal from the probed molecules
 - Past experiments suffered from particle contamination from the fuel
 - Solid particles from nozzle deposit have been observed in the head of the spray



- ❖ New high-pressure fuel system with high-precision syringe pump
 - Fuel has been filtered through 100 nm membrane filters to remove particles
 - High-pressure in-line 0.5 μm filter to stop solid contaminants from the fuel lines
 - Some particles still remain

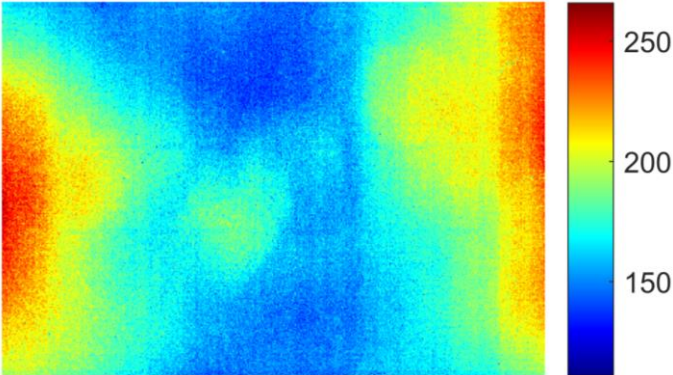
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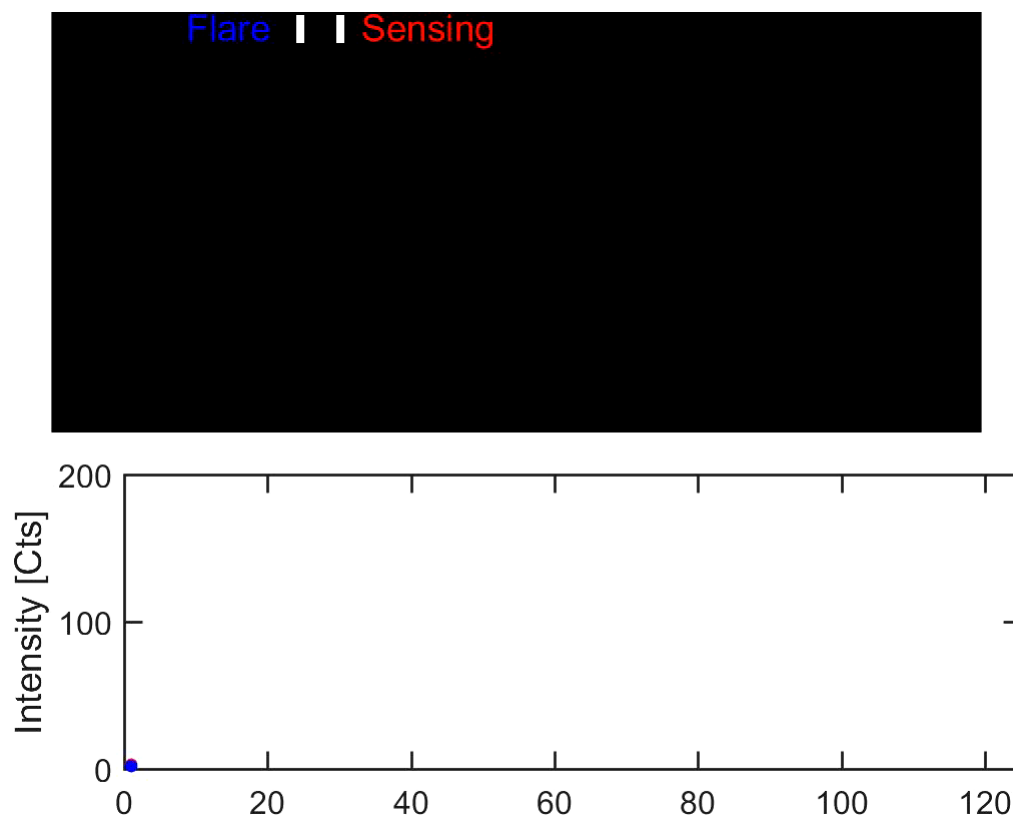


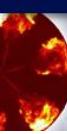
- ❖ The high-precision fuel system considerably reduced the amount of particles and/or scatterers
- ❖ Image treatment is still necessary to eliminate the remaining particles, which would affect measurement quantities
 - The image processing routine first identifies the particles present on every image
 - Two-dimensional local inpainting is then used to recover the image intensity behind each particle
- ❖ No spatial filtering is applied to the image globally
 - But inpainting effectively smoothens the region covered by a particle
 - Most particles being small, the smoothing is spatially limited in practice
- ❖ This process has demonstrated to leave the rest of the image unaffected
 - Superior to previously applied method such as spatial filtering and global inpainting



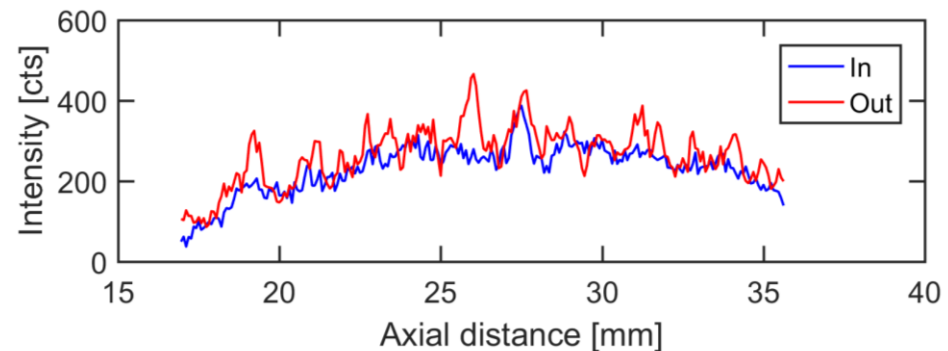


- ❖ Background flare has a considerable effect on fuel concentration quantification and is laser intensity-dependent
 - Shot-to-shot laser intensity is important and needs to be accounted for
 - Flare needs to be adjusted on a spatial and temporal basis for accurate mixing measurements
- ❖ Flare map has been obtained with vessel empty (no pressure)
- ❖ A sensing region to monitor flare provided the best results
 - 2-D background flare map is adjusted thanks to the sensing region





- ❖ Laser intensity varies from shot-to-shot and needs to be quantified
 - Beam steering also affects intensity



- ❖ A first method is based on parallel interpolation and corrects laser intensity variations and beam steering simultaneously
 - Detects jet boundary and extract the Rayleigh signal intensity from the ambient on both sides of the jet
 - Parallel interpolation is performed linearly along the laser sheet to produce the ambient reference intensity
- ❖ A second approach applies a wavelet filter to reduce beam steering effects on signal intensity
 - Normalizes the signal intensity prior to the jet
 - Wavelet filtering is applied along the laser path to account for intensity variations in the jet region



- ❖ Rayleigh scattering can be used to quantify small particles (molecules) such as fuel vapor

- Proportional to molecule number density and scattering cross-section of a species

$$I = I_0 \cdot \cancel{W} \cdot \cancel{h_{opt}} \cdot \cancel{L_{opt}} \cdot \textcircled{N} \cdot \textcircled{S}$$

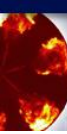
- The equivalent Rayleigh cross-section of a mixture is proportional to the molar fraction and cross-section of the species

$$S_{mix} = X_{fuel} \times S_{fuel} + X_{amb} \times S_{amb}$$

- Because the chamber only contains ambient gases and injected fuel: $X_f + X_a = 1$
- ❖ The Rayleigh scattered intensity in the ambient is used as reference to self-calibrate the fuel – ambient signal

$$\frac{I_{mix}}{I_{amb}} = \frac{\frac{S_{fuel}}{S_{amb}} + \frac{N_{amb}}{N_{fuel}}}{\frac{N_{amb}}{N_{fuel}} + 1} \frac{T_{amb}}{T_{mix}}$$

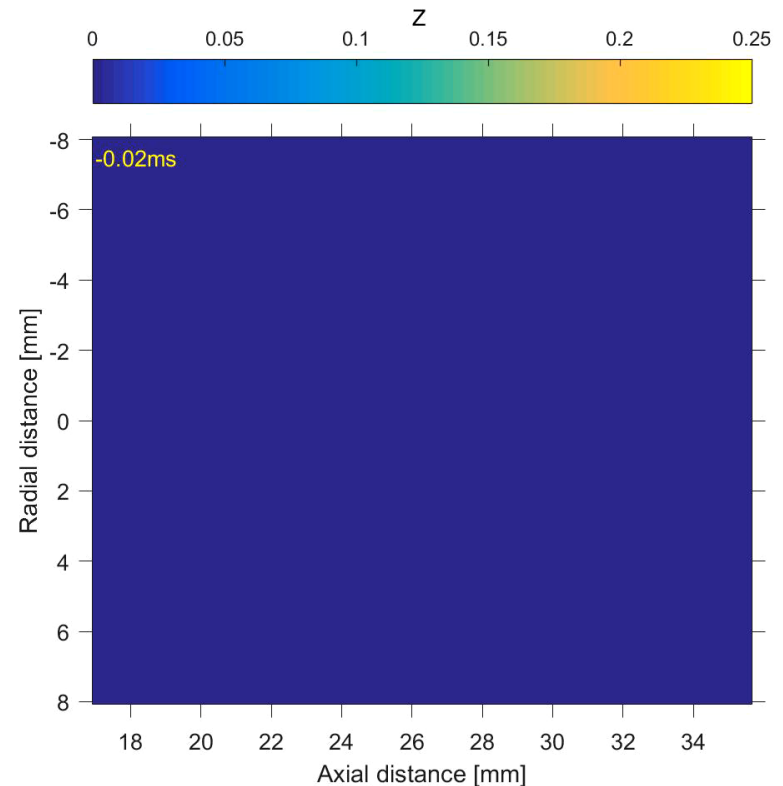
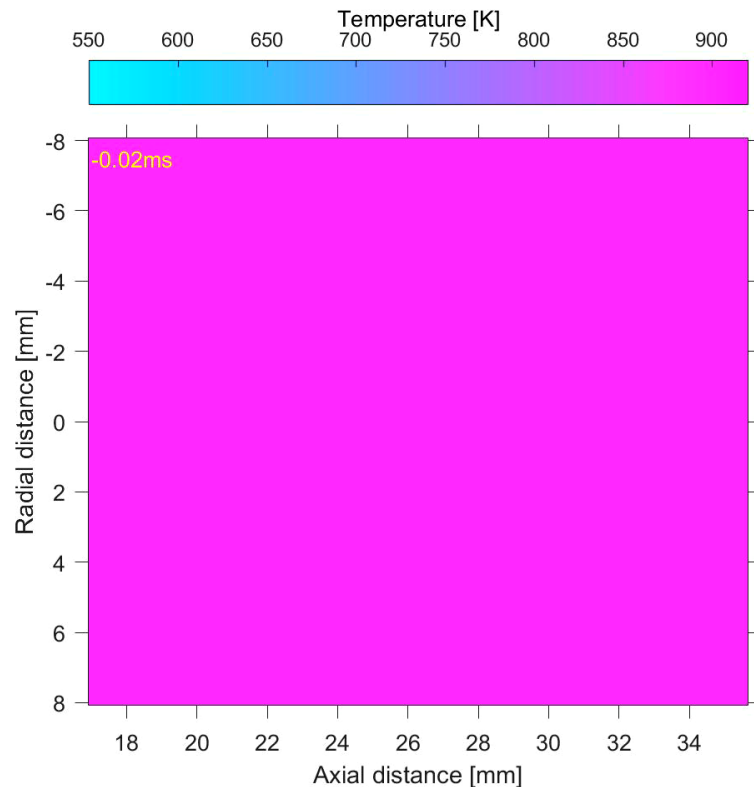
- ❖ Adiabatic mixing can be applied to assess the temperature of the fuel and ambient mixtures T_{mix} in the jet



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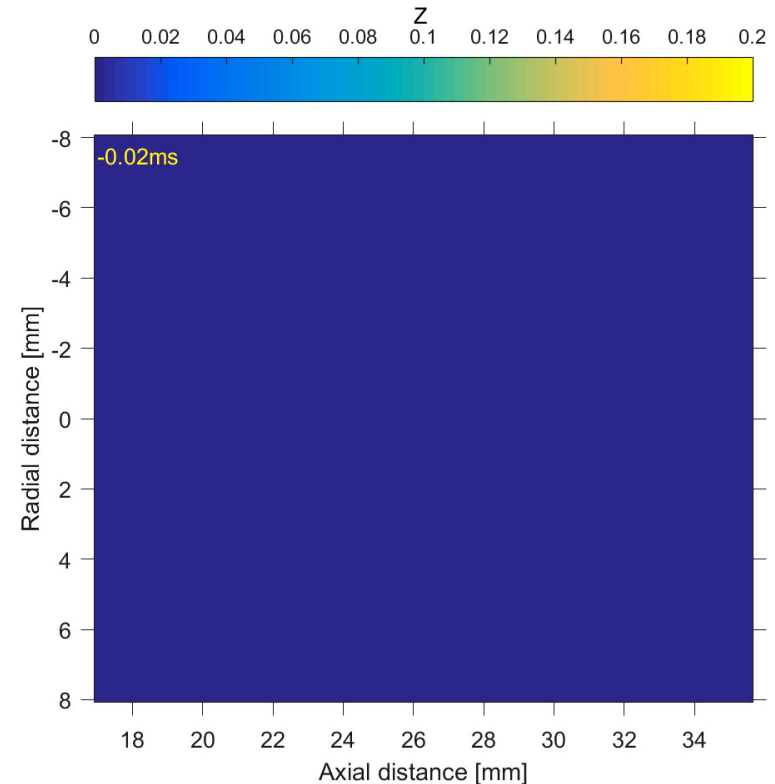
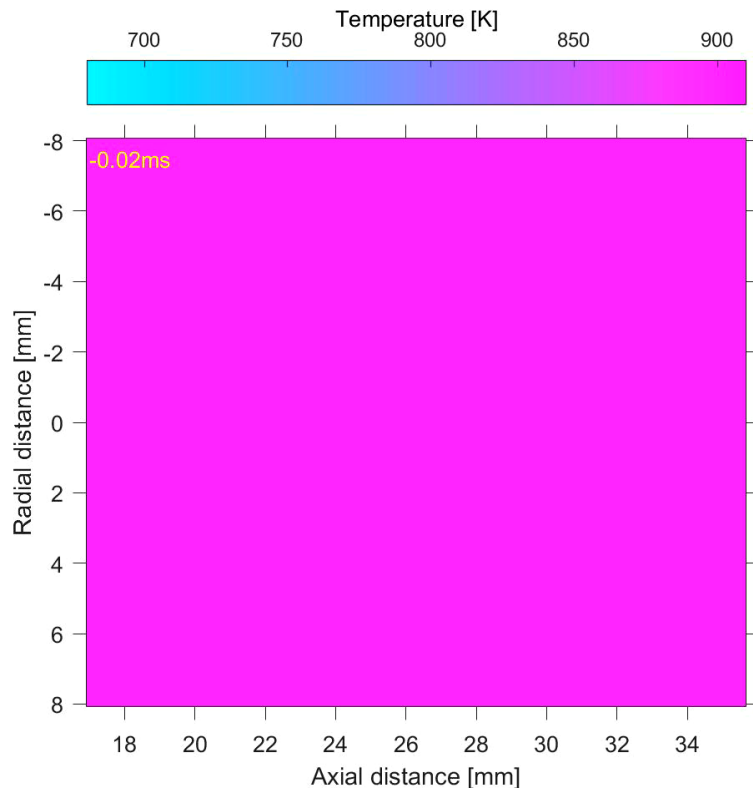
- ❖ Time resolved 2-D mixture fraction maps for Spray A
 - Highlight the turbulent nature of the mixing process in diesel jets
 - Jet progression shows large structures re-entrainment



- ❖ Adiabatic temperature maps provides information regarding the temperature of the mixture
 - Along with mixing parameters, temperature is important to determine autoignition
 - Relevant for thermodynamic state (transcritical)

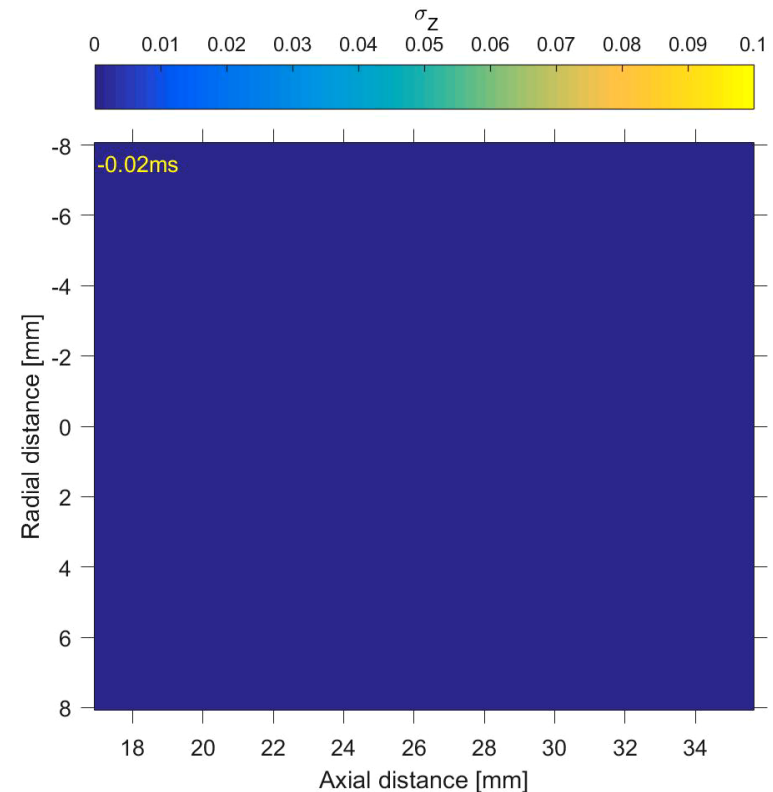
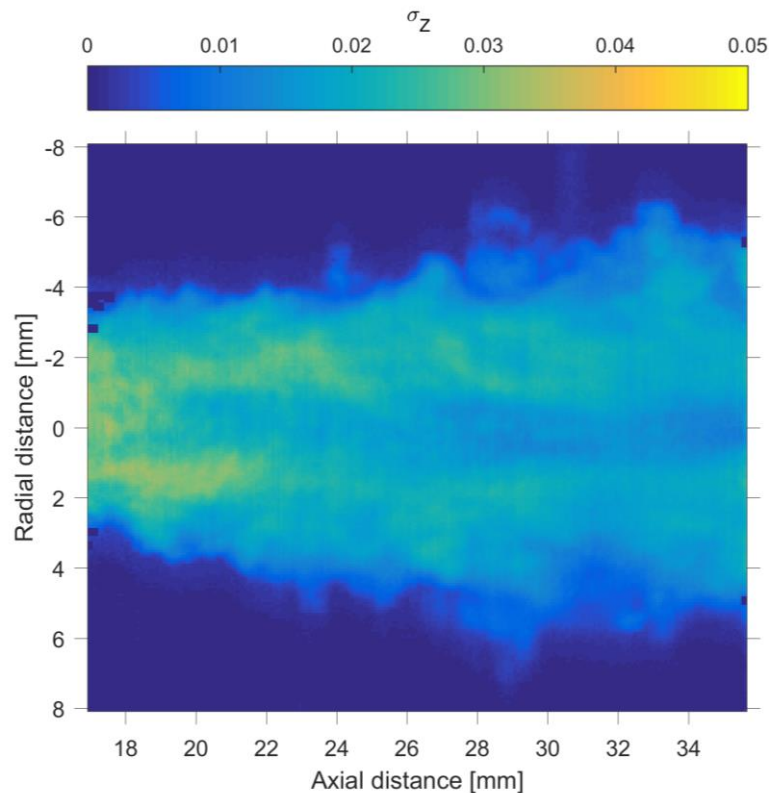


- ❖ Time-resolved fields averaged over 10 repetitions
 - Detailed mixing features no longer observed
 - Mixing distribution seems location-dependent more than transient



- ❖ Mean mixing fields are useful for comparison to models, especially RANS
 - Averaged fields previously required weeks of experiments
 - More repetitions are necessary to reduce statistical variation between injections

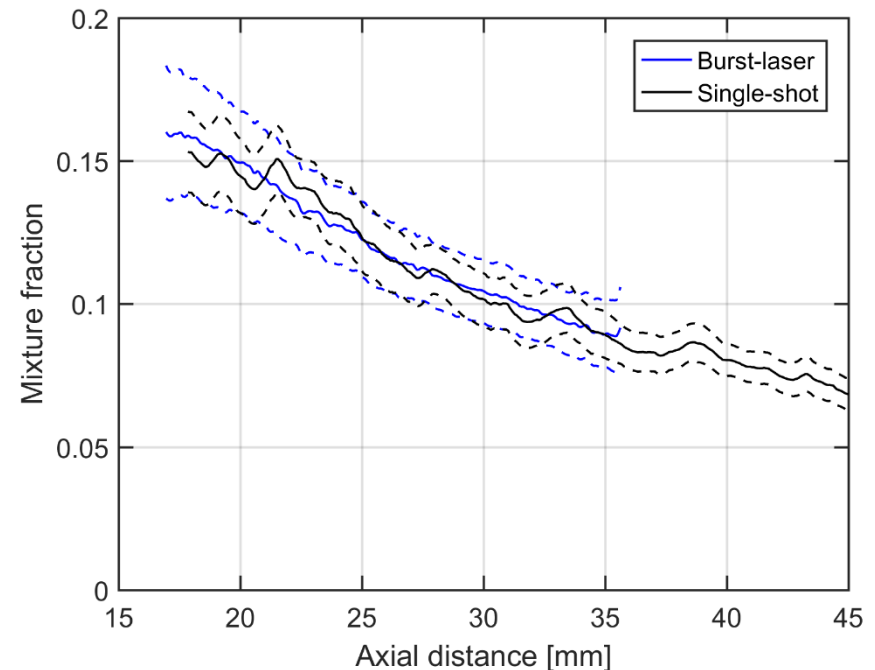
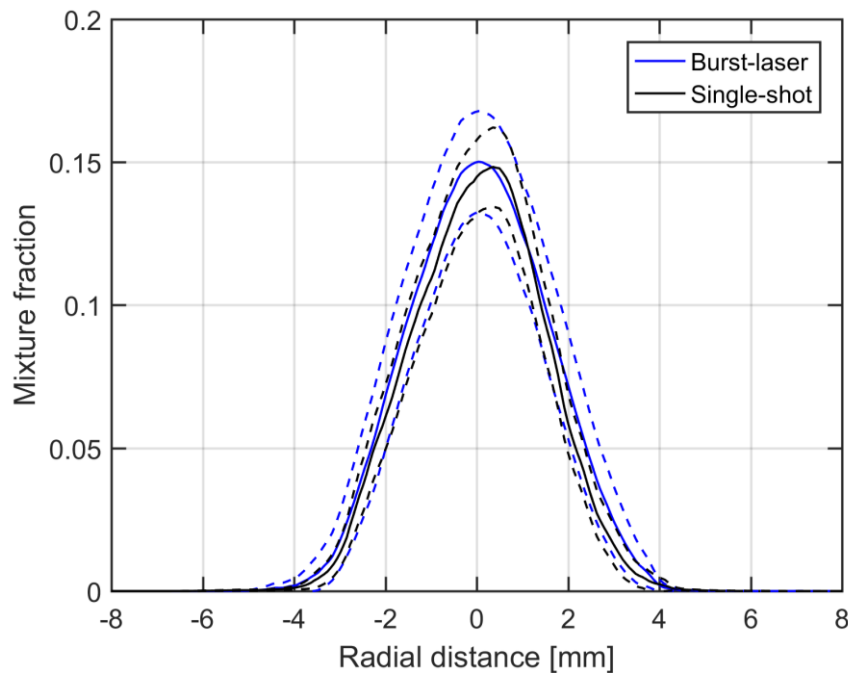
- ❖ Time-dependent standard deviation across repetitions shows high variability
 - Jackknife resampling used to enhance statistical confidence
 - Combination of repetition repeatability and jet turbulence



- ❖ Standard deviation over quasi-steady period is lower for a single injection
 - Variability should be compared to mean mixture
 - Shows higher relative dispersion on the jet boundaries



- ❖ Mean mixture fraction axial profile matches that of previous experiments
 - Good agreement between datasets
 - Standard error calculated across repetitions
 - Variations may be expected because of the different injector units used

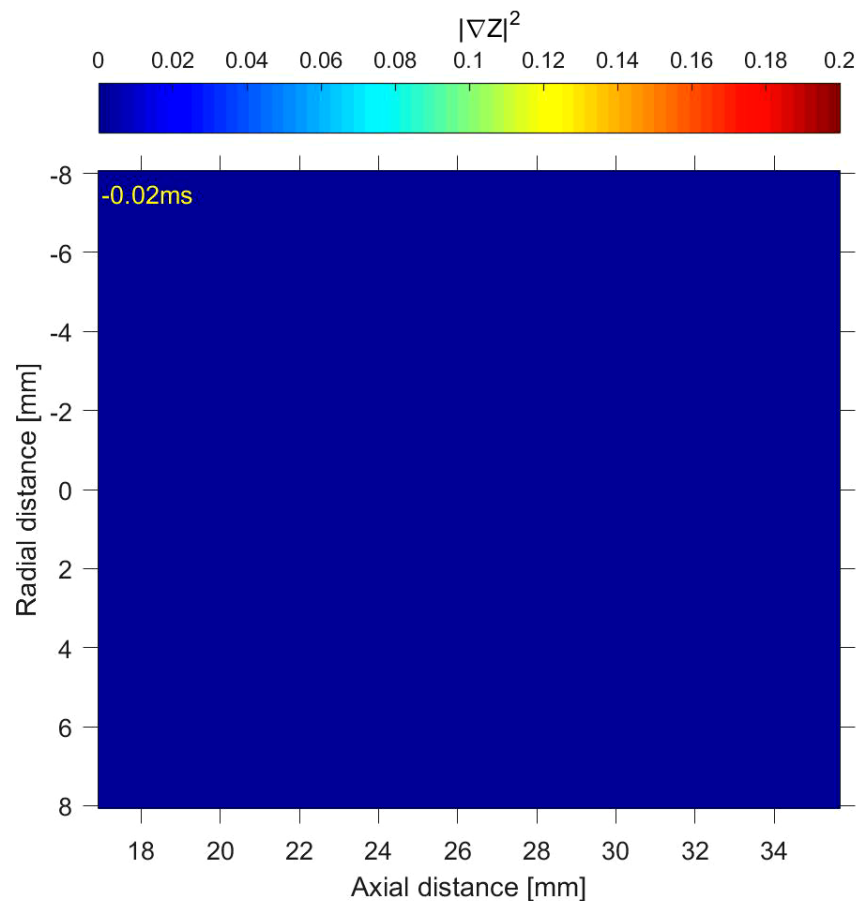


- ❖ Radial profiles also show similar mixing quantities
 - Again, mixture fraction profiles are well within uncertainty for both campaigns
- ❖ The good match between datasets provides confidence with the high-speed measurements

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- ❖ Specific equipment has been assembled to allow planar laser Rayleigh scattering imaging measurements in evaporative diesel jets at high-speed
- ❖ Advanced image processing methodologies were implemented to mitigate the effects of particle contamination, two-dimensional flare, laser intensity variation and beam steering
- ❖ Time-resolved mixing and temperature measurements are available for Spray A
 - Ensemble and temporal average data
 - Mixing variability
 - Time-resolved results compare well with previous dataset
- ❖ Detailed mixing quantities are ready for comparisons to high-fidelity CFD simulations
 - Scalar dissipation rate
 - Turbulent length scale
 - Dissipative structure orientation



The banner features a blue background with technical illustrations of engine components, including a piston and a valve, and the text 'ENGINE COMBUSTION NETWORK' in a light blue, semi-transparent font. On the left, there is a circular inset showing a close-up of a combustion process with bright orange and yellow flames.

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Thank you for your attention

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